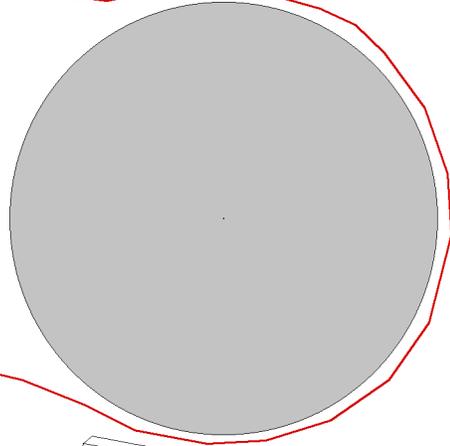
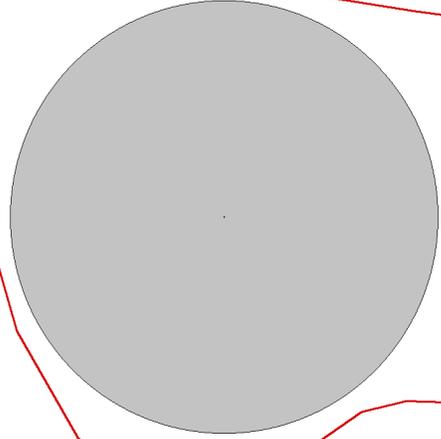
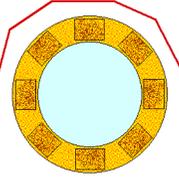
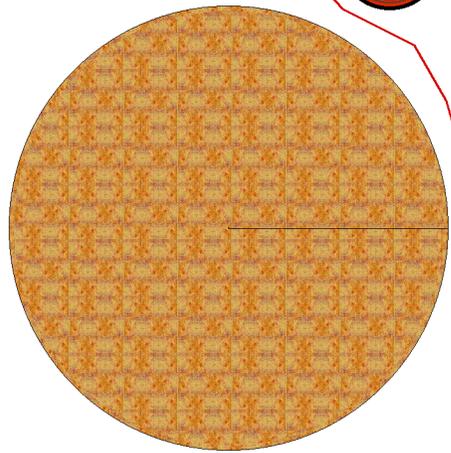


glue 6mm bead into the top

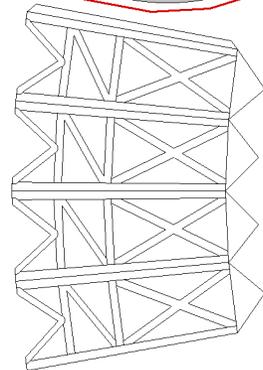
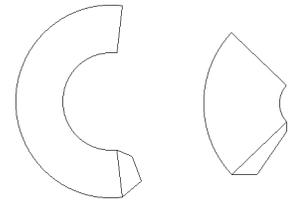
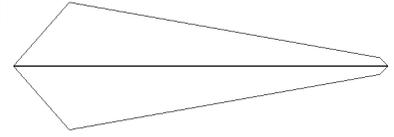


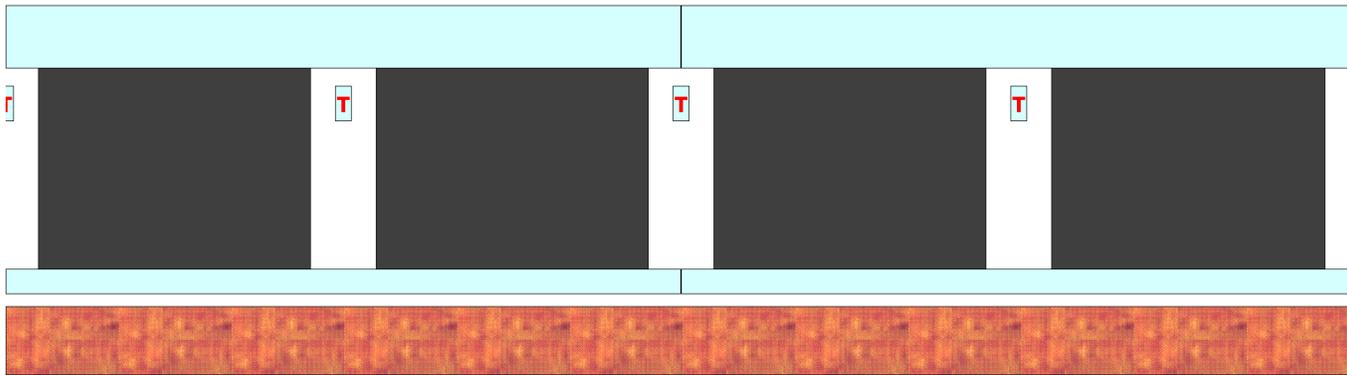
backplate

glue to cardstock



heatshield





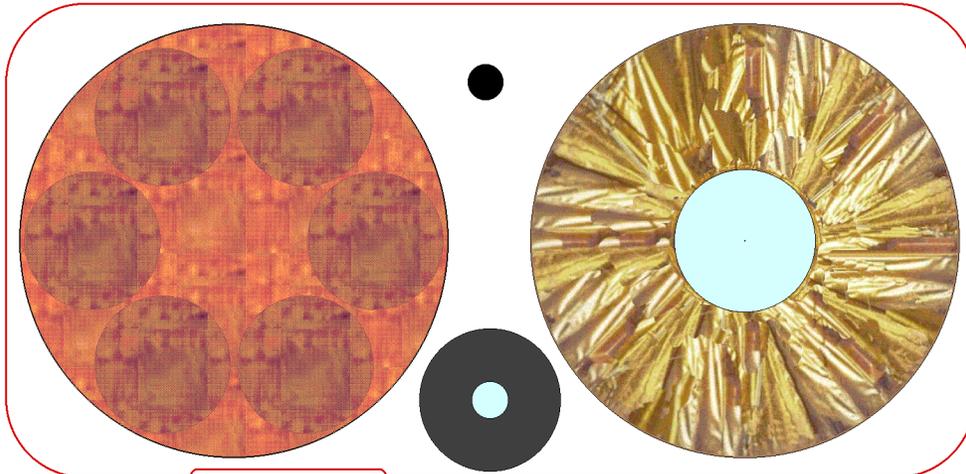
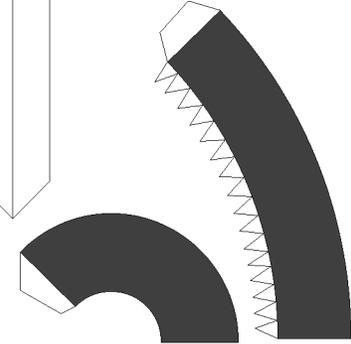
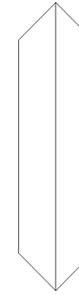
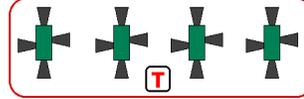
glue colour inside



this part sticks out 1mm



insert (don't glue)



glue to cardstock